

# **BOEN SPORT HAVE WHAT YOU NEED**

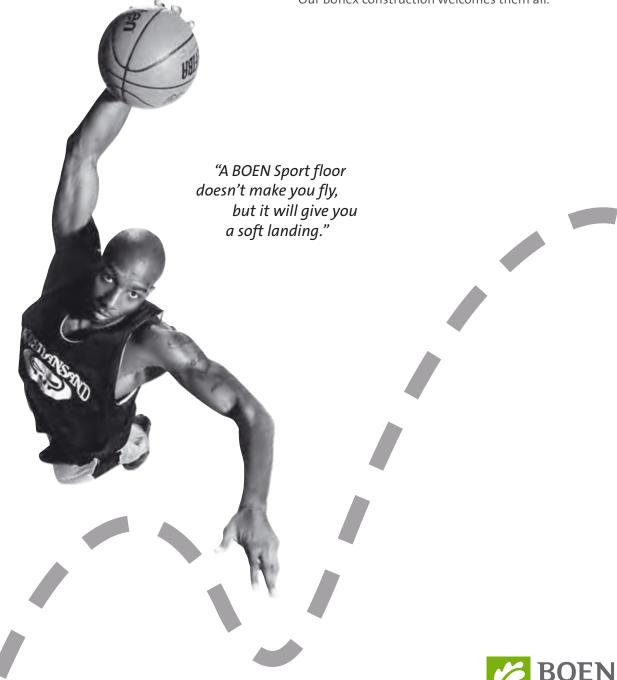
#### FOR ALL TYPES OF SPORTS

Natural development through games and sport gives a deep feeling of accomplishment. No matter what age or level of fitness – physical activity adds value to life.

Sports venues are found in differing sizes and standards, with a wide variety of equipment and facilities. There is one thing they have in common: They all have a floor!

The floor is the most important part of any sports facility – every activity is linked to the floor. This is why the choice of the floor is so important.

The question is whether there is a sports floor that suits all the various activities? BOEN Sport offers many different solutions for area-elastic sports floors. Some are perfect for aerobic and volleyball, others for basketball, handball, squash or tennis. Additional activities that may need to be considered include e.g. exhibitions, concerts and dancing. Our Boflex construction welcomes them all.







190		SHC ABSOR		DEFORM	NATION <sup>2)</sup>	FRICTION <sup>3)</sup>	BALL BOUNCE <sup>4)</sup>	ROLLING LOAD <sup>5)</sup>	-
PERFORMANCE ACCORDING TO EN14904		<b>Type 3:</b> ≥ 40% ≤ 55%	<b>Type 4:</b> ≥ 55% ≤ 75%	<b>Type 3:</b> ≥ 1,8mm ≤ 3,5mm	<b>Type 4:</b> ≥ 2,3mm ≤ 5mm	80-110%	≥ 90%	Min. 1500N	100
Boflex	STADIUM		59%		2,5mm	85%	96%	>1500N	1
	CHAMPION*		58%		2,8mm	-	94%	>1500N	
Arenaflex	STADIUM		63%	400	2,6mm	85%	101%	>1500N	
									ı
Logic	OLYMPIA		69%		2,6mm	85%	97%	>1500N	ı
	SQUASH		63%		<b>2,6</b> mm	0.59*	101%	>1500N	6
Arenaflex	STADIUM	49%		1,9mm		85%	98%	>1500N	
Flexbat	OLYMPIA	52%		1,9mm		85%	98%	>1500N	
	SQUASH	49%		1,9mm		0.59*	98%	>1500N	

\* Tested according to DIN18032-2

- The ability of the sports floor to absorb pressure. EN 14904 divides into two groups of area-elastic floors.
- A given test-load is dropped from a given height. The vertical deformation shall not exceed 3,5mm for Type 3 floors and 5mm for Type 4 area-elastic sports floor.
- 3) Adapted friction shall protect the athlete from uncontrolled sliding. This requirement is a compromise adjusted to several sports.

  Low friction co-efficiency = slippery floor.
- Ball bounce indicates how high a basketball rebounds on an area elastic floor when dropped from a given height (concrete = 100%).
- 5) Resistance to rolling loads (e.g. heavy transporters, portable goals, mobile grandstands, etc.) shall be minimum 1500N.

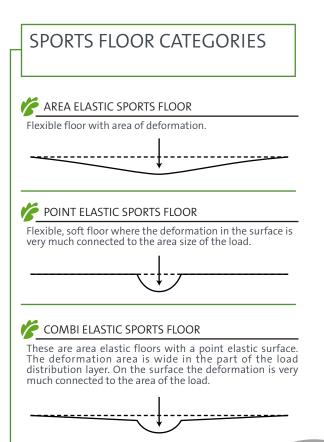
### **PERFORMANCE**

#### **ENDURANCE**

Willingness, patience and enthusiasm to train, are all important qualities for those who wish to succeed in the field of sport. BOEN Sport offers floors that give a solid basis for reaching the top. Similarly to the mental and physical strength of the athletes, the floor also has to be strong and durable. A BOEN Sport floor will convince you, even after prolonged hard wear.

BOEN Sport has specialised in area elastic sport floors because they are suitable for all kinds of indoor sports and multipurpose usage. Our target is to develop solutions that lead to the best performance in a variety of sports.

The **European Standard EN14904** specifies the requirements for surfaces of sports floors for multisports use. All BOEN sports floors meet the demands of the five test elements within EN14904.





"A good sporting performance is even better with good support"

Dietmar Mogenhurg, Sports Club AGGUA

Dietmar Mogenburg, Sports Club AGGUA (Germany)



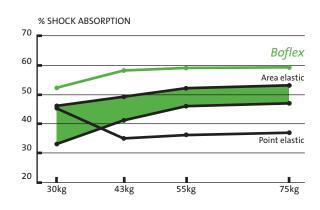


## THE ULTIMATE SPORTS FLOOR

# **BOFLEX**THE BEST

An area elastic sports floor for multipurpose usage. Boflex Stadium is our most popular hardwood floor. Why? Because of its comfort, flexibility and performance! Boflex Champion is a sub-construction in plywood where a variety of synthetic surfaces can be laid on the surface, such as PVC, Linoleum, Polyurethane etc. Boen Boflex squash surface has been developed for modern day usage and has been factory sealed and sanded to a 60 grit finish for squash performance.

Boflex Sport Flooring is tested by SINTEF (formerly The Norwegian Building Research Institute) and is patented in several countries. The tests show that under varying loads from child to adult the Boflex system surpasses all its rivals. The built-in shockabsorption is equally suitable for childrens' games and activities as it is for tackling the weight of heavy grandstands.

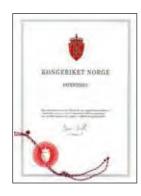


The majority of experts state that indoor sports flooring properties should be tested for shock-absorption using a person weighing approximately 75kg. While in the process of developing the Boflex Sports Floor, it was always our top priority that Boflex should work well for all user groups, including children.

PERFORMANCE ACCORDING TO EN14904	SHOCK ABSORPTION	DEFORMATION	FRICTION	BALL BOUNCE	ROLLING LOAD
Boflex					
STADIUM	Туре 4: <b>59%</b>	Type 4: <b>2,5</b> mm	85%	96%	>1500N
CHAMPION*	Туре 4: <b>58%</b>	Туре 4: <b>2,8</b> mm	_	94%	>1500N
SQUASH	Туре 4: <b>59%</b>	Type 4: <b>2,5</b> mm	0.59*	96%	>1500N

<sup>\*</sup>Tested according to DIN18032-2.





"When it is a matter of flexibility, nothing beats Boflex"

Manager Fitzbach Sports Center (Switzerland)





# THE ULTIMATE SPORTS FLOOR

#### TIME IS MONEY

#### PROGRESSIVE SHOCK ABSORPTION

The patented Boflex system has a built-in shock absorption material and the construction can withstand an almost unlimited load.

Evazote 50 (ethylene-vinyl-acetate) is a cross-linked, closed cell system (layers not laid parallel). Evazote 50 is manufactured without the use of environmentally hazardous gases. Due to the special construction the material can never be compressed more than 50% which means the Boflex floor can never be overloaded.

#### **EASY, FAST AND SECURE INSTALLATION**

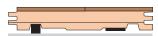
Boflex can be installed directly on top of the existing floor or sub-floor. The sub-floor must be stable, self-supporting and level. The maximum permitted deviation is 3mm per 3 metre radius. BOEN Sport has developed special installation equipment that ensures the correct application of adhesive and effective installation of the floor. Experience shows that a sports complex of approximately 1000m² can be installed in 4-5 days by 3 people.

#### **RENOVATION**

Due to its extremely low building height it is well suited for renovation purposes. The Boflex system works very well when installed on old sports flooring, whether it be point or surface elastic.

#### LOADING CAPACITY





The parquet rests on each alternate Evazote strip.





The parquet rests on each alternate Evazote strip.





Whether all or alternate Evazote strips are under restrain is dependant on the type of sport.





The floor can withstand several tons of pressure without any damage being done. Even heavy vehicles can drive in and out without any detriment to the floor.

"Boflex leads to more effective training and prevents injury"

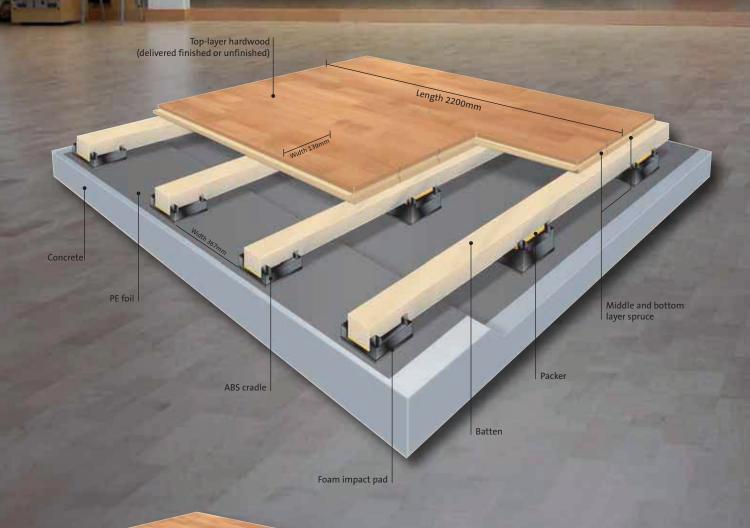
Physiotherapist Ole Petter Ramfjord (Norway)



# Arenaflex Logic Area-elastic sports floor



USAGE | Sports and multipurpose centres.
Suitable for installation with underfloor heating systems.





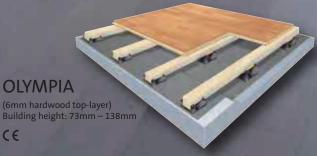
(3,5mm hardwood top-layer) Building height: 75mm – 140mm

CE

#### **SQUASH**

(3,5mm hardwood top-layer) Building height: 75mm – 140mm

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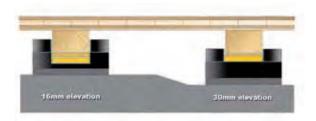
# WHEN BUILDING HEIGHT MATTERS

#### **ARENAFLEX LOGIC**

An area-elastic sports floor made up of recycled, impact-resistant and highly durable ABS cradles. An integral 10mm foam impact pad on the underside which supports VAC VAC treated PEFC certified softwood battens. The system has been fully tested and approved to EN14904:2006 Type A4, on top you can choose either Arenaflex Stadium, Arenaflex Olympia or Arenaflex Squash.

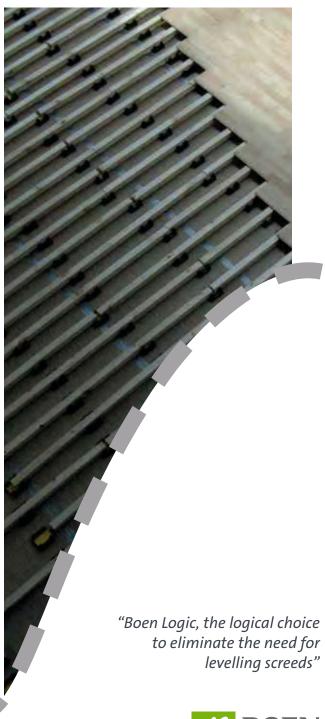
CRADLE	ELEVATION 1	ELEVATION 2
C1	16mm	30mm
C2	45mm	60mm

Using the above standard cradles with varying sizes of batten, construction heights between 75mm and 140mm can be achieved. Further solutions are available for heights above 140mm if required.



PERFORMANCE ACCORDING TO EN14904	SHOCK ABSORPTION	DEFORMATION	FRICTION	BALL BOUNCE	ROLLING LOAD
Arenaflex L	ogic				
STADIUM	Туре 4: 63%	Type 4: <b>2,6mm</b>	85%	101%	>1500N
OLYMPIA	Туре 4: 69%	Type 4: <b>2,6mm</b>	85%	97%	>1500N
SQUASH	Туре 4: 63%	Type 4: <b>2,6mm</b>	0.59*	101%	>1500N

<sup>\*</sup>Tested according to DIN18032-2.



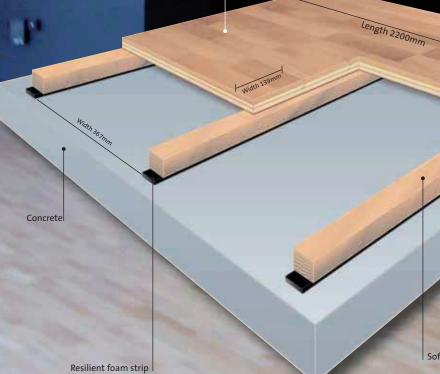


# Arenaflex Flexbat



USAGE | Sports and multipurpose centres. Suitable for installation with underfloor heating systems.

Top-layer hardwood (delivered finished or unfinished)



Middle and bottom

Soft wood batten

#### **STADIUM**

(3,5mm hardwood top-layer) Building height: 54mm – 80mm

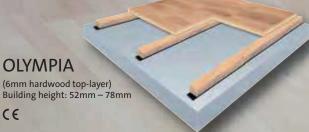
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#### SQUASH

(3,5mm hardwood top-layer) Building height: 54mm – 80mm

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# A FLOOR FOR MULTIPURPOSE

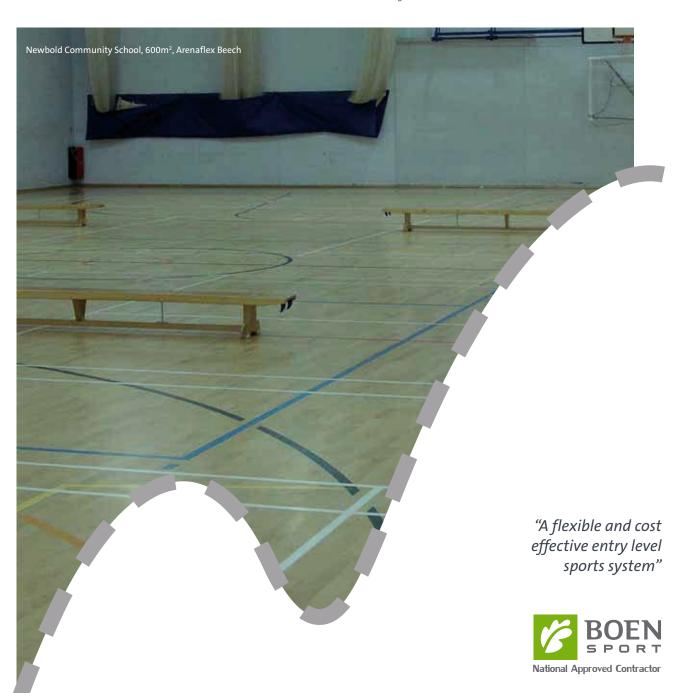
#### **ARENAFLEX FLEXBAT**

An area-elastic sports floor made up of VAC VAC treated PEFC certified softwood battens incorporating a resilient foam strip which meets EN14904:2006 Type A3. It is ideally suited for use as activity floors, sports halls, dance floors, recreation halls and gymnasiums. On top you can choose either Arenaflex Stadium, Arenaflex Olympia or Arenaflex Squash.

	MINIMUM HEIGHT	MAXIMUM HEIGHT
STADIUM	54mm	80mm
OLYMPIA	52mm	78mm

PERFORMANCE ACCORDING TO EN14904	SHOCK ABSORPTION	DEFORMATION	FRICTION	BALL BOUNCE	ROLLING LOAD
Arenaflex F	lexbat				
STADIUM	Туре 3: 49%	Type 3: <b>1,9mm</b>	85%	98%	>1500N
OLYMPIA	Туре 3: <b>52%</b>	Type 3: <b>1,9mm</b>	85%	98%	>1500N
SQUASH	Туре 3: 49%	Type 3: <b>1,9mm</b>	0.59*	98%	>1500N

<sup>\*</sup>Tested according to DIN18032-2.



# THE RIGHT FLOOR SYSTEM

#### **PROVEN OUALITY WORLDWIDE FOR DECADES**

Which sports floor system suits your specific requirements best does not only depend on the type of sport, but very much on the site conditions and the usage of the site. The experienced team of technical advisors will help you through the whole process - from assessing the current condition of your floor, optimizing project planning, qualified installation, to advising in all aspects of cleaning and maintenance.

#### **BENEFIT FROM OUR EXPERIENCE**

Boflex, our best selling and most versatile sports floor has been on the market since the 1990's and continues to be a big success story. Approximately 2 million m<sup>2</sup> of BOEN Sport flooring has been installed all around the world. Our involvement has put us in a leading position especially when it comes to technical solutions.



#### **SPORTS SPECIES**









Other wood types available on request. Our distributors and sales partners offer various solutions regarding synthetic surfaces.

> Line marking.

> > TIP: Remember planning for apparatus fittings, covers, line markings, etc. before installation



# MADE TO BE USED

#### **EASY TO MAINTAIN**

Your new BOEN sports floor will continue to give excellent training conditions for many generations to come. BOEN's many years of experience and research has resulted in, easy to use, specially adapted and effective maintenance products.

If the floor is well taken care of, it will remain beautiful for decades!

If you want your floor to stay looking as good as the day you bought it, we recommend starting a regular system of maintenance from day one. The amount of maintenance your floor requires will depend on how you use and treat it.

#### **BASIC CLEANING**

Basic cleaning is carried out by using a floor-care machine with a very low water consumption. After basic cleaning the apparatus floor lids must be opened to allow any excess water which may have seeped in, to evaporate.

#### **ROUTINE CLEANING**

After every day of use, the sports floor must be cleaned by dry mopping. This is necessary for reasons of hygiene, to remove dust, hair, light dirt, sweat etc. from the surface. Intermediate care should be carried out once or twice a week, depending on the usage of the hall.

NB! Take care not to over-wet the floor.



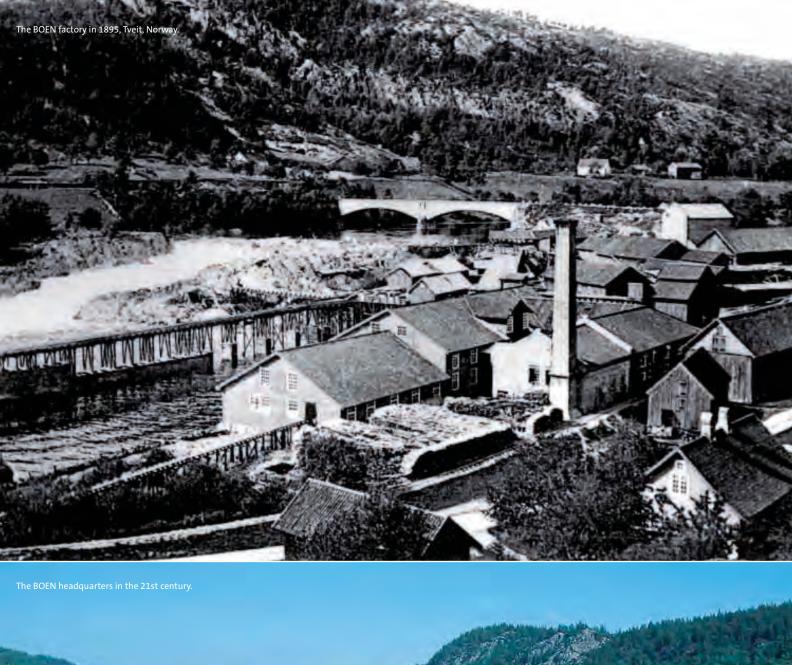
BOEN Sport recommends Bona Sportive products. Bona provides a complete programme of products for installation, maintenance and renovation of wooden sports floors.

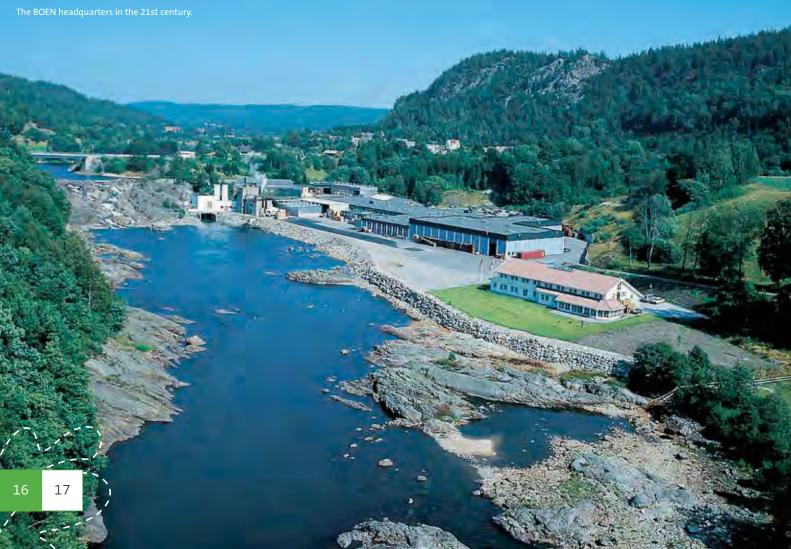


"Parquet is easily maintained — a pleasure to work on."

> Hall-inspector Karsten Pedersen (Denmark)







# **GENERATIONS OF EXPERIENCE**

#### **KNOWLEDGE**

In addition to our other hardwood flooring ranges, for nearly 50 years BOEN has produced hardwood sport floors. In the beginning we manufactured the traditional construction with a solid wood floor. BOEN has played a leading role in the research and development work on new construction methods of sports floors.

#### **ENVIRONMENT**

We know that as a manufacturer of timber products we have an important heritage to manage. That is why we promote an open and ongoing dialogue with environmental authorities and organisations. BOEN's clear ambition is to terminate manufacture from timber of endangered wood species by developing innovative technology. The raw materials we use come from forest areas which are properly managed with a high degree of regeneration. The goal is to ensure that all of our raw materials are certified in accordance with internationally recognised certification schemes.

#### NATURAL PRODUCT

The main components of the BOEN Sport product range come from renewable timber. The glue, lacquer and oil we use do not produce any hazardous gases or other bi-products. While the product lasts for a life time, it can be maintained in a way that the wood's natural appearance and qualities are preserved.

#### INTERNATIONAL SUCCESS

BOEN has grown to become one of the leading producers and suppliers of sports floors in the world, strongly focused on solutions using a natural wooden parquet surface layer. Also other alternatives, e.g. linoleum, PVC and rubber can be used in conjunction with BOEN Sport.

The high quality parquet for BOEN Sport is made in Kristiansand, Norway and Molln, Germany.

In addition to BOEN Sport's strong position in Europe, we are also gaining more and more of the markets in the US, the Far East, Middle East, Australia and New Zealand.

#### PROFESSIONAL AND FRIENDLY

Boen provide a professional and friendly service to all it's customers from specification planning, installation advice to cleaning advice for your new Boen sports floor. We would very much like to help you with any questions you may have both before and after your requisition of one of our sports floors. Maybe you need help with measuring-up and court marking? Just ask — we are

here to help you.



More information: www.boensport.com



# Sporthal Den Helder, The Netherlands. HKIEd Jockey Club Primary School, Hong Kong. National Tennis Centre, Wimbledon, UK. 19 Rykkinhallen, Oslo, Norway.

# **SOME REFERENCES**

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Sport Hall Leibise Leibese Boffex Champion # PJ Ro Layer Multipurpose 1600 port Hall Leibise Leibese Boffex Stadium Merbau & Can Maple Handball 1600 port Hall Leibise Leibese Boffex Stadium Merbau & Can Maple Handball 1600 port Hall Leibise Handball 1600 port Hall Leibise Boffex Maple Multipurpose 1600 port Hall Leibise Mark Stadium Merbau & Can Maple Multipurpose 1600 port Hall Leibise Mark Stadium Merbau & Can Maple Multipurpose 1657 port Hall Leibise Mark Stadium Mark Multipurpose 1700 port Hall Leibise Mark Stadium Mark Multipurpose 1700 port 1700 p	INSTALLATION YEAR 2006 – 2009 NAME OF THE PROJECT	LOCATION	PRODUCT	TYPE OF CENTRE	M²
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IRELAND  Longford Leisure Centre  Clarion Hotel  Liffey  Boflex Beech  Multipurpose 100  Kilkenny Leisure Centre  Kilkenny  Arenaflex Beech on Flexbat  Multipurpose 1600  Kilkenny Leisure Centre  Kilkenny  Arenaflex Beech on Flexbat  Boflex Beech  Multipurpose 1600  Rathcoffy GAA  Kildare  Boflex Beech  Multipurpose 500  ITALY  Gymnasium  Vittorio Veneto  Boflex Beech  Multipurpose 500  ITALY  Gymnasium  Rome  Boflex Oak  Areanflex Oak on Logic  Multipurpose 1529  NORWAY  Sarpsborghallen  Sarpsborg  Boflex Champion & PU 2000  Multipurpose 1320  Idrettshallen Nye Loen  Naerbo  Boflex Oak  Multipurpose 1651  SATS Langenes  Tromso  Boflex Oak  Aerobic  154  Langevag Bygdatun  Bomio  Boflex Ash  Multipurpose 1100  RUSSIA  Dynamo Sport Centre  St. Petersburg  Boflex Champion  Multipurpose 1200  Multipurpose 1773  Boflex Champion  Multipurpose 1773  Multipurpose 1773  Boflex Champion  Multipurpose 1773  Multipurpose 1773  Dynamo Sport Centre  St. Petersburg  Boflex Champion  Multipurpose 1773  Multipurpose 1773  Dynamo Sport Centre  St. Petersburg  Boflex Champion  Multipurpose 1773  Multipurpose 1773  Multipurpose 1773  Dynamo Sport Centre  St. Petersburg  Boflex Champion  Multipurpose 1773  Multipurpose 1773  Dynamo Sport Centre  St. Petersburg  Boflex Champion  Multipurpose 1773  Multipurpose 1773  Dynamo Sport Centre  St. Petersburg  Boflex Champion  Multipurpose 1773  Dynamo Sport Centre  St. Petersburg  Boflex Champion  Multipurpose 1773  Dynamo Sport Centre  St. Petersburg  Boflex Champion  Multipurpose 1773	ICELAND				
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& Boflex Beech  Cobh Leisure Centre Cobh Boflex Beech Multipurpose 400  Rathcoffy GAA Kildare Boflex Maple Multipurpose 500  ITALY  Gymnasium Vittorio Veneto Boflex Beech Multipurpose 750  Private Gymnasium Rome Boflex Oak Multipurpose 830  Palasport Dello Sport Rome Areanflex Oak on Logic Multipurpose 1529  NORWAY  Sarpsborghallen Sarpsborg Boflex Champion & PU 2000 Multipurpose 1350  Studentsampkipnaden Stavanger Boflex Oak Multipurpose 1651  S.A.T.S Langenes Tromso Boflex Oak Aerobic 154  Langevag Bygdatun Bomio Boflex Ash Multipurpose 1100  RUSSIA  Dynamo Sport Centre St. Petersburg Boflex Oak Basketball 860  SWITZERLAND  Freizeitanlage Vial Domat-Ems Boflex Champion Multipurpose 1200  Rekrutierungszentrum Ruti Zurich Boflex Champion Multipurpose 1773  USA  Powerhouse Gym Covington, GA Boflex Ash Aerobic 200  Golds – Virginia Beech Virginia Beach, VT Boflex Ash Areobic 210  S&C Karman Development Edgerton, WI Boflex Ash Areobic 210  Multipurpose 1500		= =			
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Rathcoffy GAA Kildare Boflex Maple Multipurpose 500    TALY			& Boflex Beech		
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Golds – Virginia Beech     Virginia Beach, VT     Boflex Ash     Areobic     210       S&C Karman Development     Edgerton, WI     Boflex Maple     Multipurpose     1500					
	-		Boflex Ash	Areobic	210
ST Francis High School Los Angeles, CA Boflex Maple Multipurpose 850	· · · · · · · · · · · · · · · · · · ·		·		
	ST Francis High School	Los Angeles, CA	Botlex Maple	Multipurpose	850

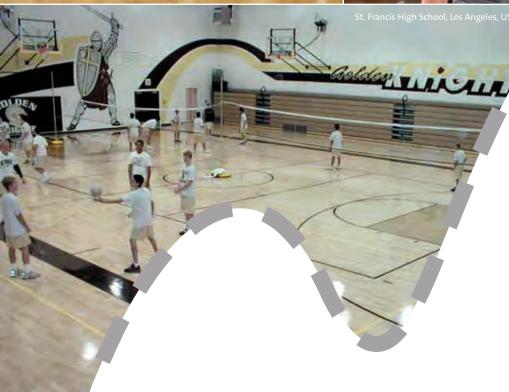
INSTALLATION YEAR 2006 – 2009 NAME OF THE PROJECT	LOCATION	PRODUCT	TYPE OF CENTRE	M²
LIV.				
UK				
LTA – National Tennis Centre	Wimbledon, London	Boflex Champion & Greenset tennis coating	Tennis	4000
Mansergh Scout Hall	London	Boflex Maple	Multipurpose	450
National Sports Centre – Bishams Abbey	Buckinghamshire	Boflex Beech	Multipurpose	600
City Acadamy Willesden	London	Boflex Oak	Sports, theatre,	1300
			dance studio	
Middleton Arena	Manchester	Arenaflex Logic Maple & Oak	Multipurpose	900
Ashburton Learning Village	Surrey	Arenaflex Beech on Flexbat	Multipurpose	1270
John Madejski Acadamy	Berkshire	Arenaflex Beech	Multipurpose	884
University of East Anglia	East Anglia	Boflex Beech	Multipurpose	1252
Durham Johnson School	Durham	Beech Arenaflex	Multipurpose	1100
Crystal Leisure Centre	Stourbridge	Boflex Oak	Aerobic	293
University of Norwich	Norwich	Boflex Beech	Multipurpose	1252
Carshalton Sports College	Carshalton	Boflex Beech	Judo Hall	166
St Helens School	Brentwood	Boflex Beech	Multipurpose	179
Oxford University	Oxford	Boflex Maple	Multipurpose	700
Allerton High School (Leeds BSF)	Leeds	Arenaflex Logic Oak	Multipurpose	510
Pudsey Grangefield School (Leeds BSF)	Leeds	Arenaflex Logic Beech	Multipurpose	1200
Rodillian High School (Leeds BSF)	Leeds	Arenaflex Logic Beech	Multipurpose	1372











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